

You turn iron to gold  
and sweat to blood  
steels becomes war  
and profit your god

The rise and the fall  
the high and the low  
you had it all  
at essenbeck

the powers of state  
meet the power of steel  
a wedding in hate  
three rings are the seal

Shovels to swords  
colters to shields  
you have surrendered  
to destiny's wheels

earth gave you coal  
earth gave your ore  
its melting the youth  
in fires of war

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