We were forced to work Forced to obey We were dependent in every way Oh yes, we've produced And they've cashed in So they've improved us They always win And our might grows day by day Yes, forever we'll stay Kings made of steel Hold the world in their hands Something that we couldn't foresee Kings made of steel Have taken their chance Humans are praying for mercy They've built us to kill We kill them all Built us to rule Rule over all Now we're the masters They are the slaves They've dug their own Their own graves And our might grows day by day Yes, forever we'll stay Kings made of steel Hold the world in their hands Something that we couldn't foresee Kings made of steel Have taken their chance Humans are praying for mercy Kings made of steel Drag humans to their graves Kings made of steel Change masters into slaves Kings made of steel Take the world with fear and fright We pay for our way into hell Kings made of steel Hold the world in their hands Something that we couldn't foresee Kings made of steel Have taken their chance Humans are praying for mercy